DRAKOS Fuel Pressuring Internal Gear Pump TYPE AFP



High precision positive displacement internal gear pump to match the most demanding application in Boilers, Burners, hydraulic, fuel pressuring and injection. This pump is ideally suitable for handling liquid like LDO, FO, LSHS and **HSD**. It can be used as booster pump for diesel locomotive, pump for force feed lubrication, in oil filtration system, oil pumping and heating systems and in machine tool units.







Performance Chart

| Model | Inlet | Capacity | Speed | Recommended Motor HP | | | | | | | | |
|------------|-----------------|----------|----------|----------------------|-----------------------|-----------------------|--|--|--|--|--|--|
| Model | Outlet Sizes | in LPH | ŔРМ | 5 Kg/cm ² | 15 Kg/cm ² | 30 Kg/cm ² | | | | | | |
| | | 150 | ↑ | 0.25 HP | 0.75 HP | 1.5 HP | | | | | | |
| AFP 050 | ½"×½" | 300 | ŀ | 0.25 HP | 0.75 HP | 1.5 HP | | | | | | |
| | /2 × /2 | 450 | 1 | 0.50 HP | 1 HP | 1.5 HP | | | | | | |
| | | 600 | 1440 | 0.50 HP | 1 HP | 2 HP | | | | | | |
| | | 1000 | 4 | 0.75 HP | 2 HP | 3 HP | | | | | | |
| AFP 075 | 3/4"×3/4" | 1500 | | 0.75 HP | 2 HP | 3 HP | | | | | | |
| | /4 / /4 | 2000 | | 1 HP | 3 HP | 5 HP | | | | | | |
| | | 2500 | ↓ | 1 HP | 3 HP | 5 HP | | | | | | |

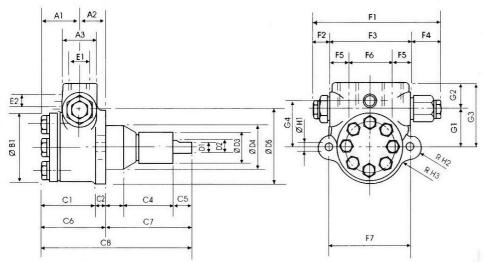
These pumps give max. pressure of 35 kg / cm^2 . However for continuos duty max. recommended pressure is 30 kg / cm^2 .

Pump model AFP - 050 can also be used at 2900 RPM, where the capacity will get approx. double of normal duty condition.

These pumps are strictly recommended for use in Non-corrosive and Non-abrasive liquids. Pumps without relief valve are available optionally.

Features:

DRAKOS fuel pressuring pump type AFP are made out of graded casting with internal gears to give long trouble free life and precision performance. This pump is flange mounted type and comes with built in pressure relief valve and external by passing arrangement. The sealing is done with mechanical seal to ensure zero leakage at max. Pressure. This pump is self priming type and creates max. Vacuum of 600/650 mm Hg. which gives higher suction lift than normal external gear pump. This pump can handle liquid upto 500 cst viscosity and upto temperature 200°C. The direction of rotation of the pump can be clockwise & anti-clockwise as per requirement.



| No. | Part | Мос |
|-----|-----------------|-----------|
| 1. | Pump Body | CI Gr.20 |
| 2. | Eccentric Cover | CI Gr. 20 |
| 3. | Mechanical | |
| | Seal Housing | MS |
| 4. | Shafted Rotor | EN-8 H&G |
| 5. | Idler Gear | EN-8 |
| 6. | Bush | Bronze |

Dimensions:

| Model | A1 | A2 | АЗ | ØB1 | C1 | C2 | СЗ | C4 | C5 | C6 | C7 | C8 | D1 | ØD2 | Ф D3 | ØD4 | ØD5 | E1 | E2 | F1 | F2 | F3 | F4 | F5 | F6 | F7 | G1 | G2 | G3 | G4 | ФН1 | RH2 | RH3 |
|---------|----|----|----|-----|----|----|----|----|----|----|-----|-----|------|-----|-------------|-----|-----|-------|---------|-----|----|-----|----|-------|------|------|-------|-------|----|----|------|-----|------|
| AFP-050 | 41 | 29 | 39 | 70 | 56 | 14 | 16 | 37 | 23 | 70 | 76 | 146 | 10.5 | 12 | 27AF | 54 | 81 | ½"BSP | 1/4"BSP | 143 | 15 | 90 | 38 | 23.25 | 43.5 | 92.5 | 47 | 28 | 75 | 47 | 10.5 | 14 | 14.5 |
| AFP-075 | 49 | 39 | 47 | 96 | 73 | 16 | 26 | 73 | 27 | 88 | 125 | 214 | 16.3 | 18 | 45 | 60 | 104 | ¾"BSP | 3/8"BSP | 159 | 16 | 118 | 25 | 25.5 | 67 | 120 | 55.25 | 34.75 | 90 | 64 | 13 | 15 | 30 |

Each AFP pump is tested 100% for its performance at 1440 rpm with oil of viscocity 35 cst at normal working temp. and pressure of 30 kg/cm^2



